



**PRODUCT SPECIFICATIONS**  
**ULTRALOC®**  
**INSTANT ADHESIVES**

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**ACT05 Anaerobic primer/accelerator**

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**LIQUID PROPERTIES**

Chemical Type  
Appearance  
Viscosity @ 20°C  
Specific Gravity  
On part life  
Drying Time @ 20°C

Organic Activator  
Amber/Green liquid  
3 cps  
1.01  
<30 days  
30-70 seconds

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**GENERAL INFORMATION**

ACT04 is a solvent-based primer specially formulated to accelerate the curing of anaerobic adhesives on active or non-active surfaces. This primer helps to increase the cure speed of all anaerobic adhesives. Recommended for applications with passive metals or inert surfaces and with large bond gaps.

**DIRECTIONS**

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1. Apply the activator on one or both surfaces to be bonded. Remove any contamination on bonded surfaces before the application.
  2. Activator will be remaining active for up to two hours after application.
  3. Apply the primer to one or both surfaces, preferably on the non-active surface, and assemble parts immediately. When activator is applied only on one surface, apply the adhesive to the other surface.
  4. Secure the assembly, and wait for adhesive to cure.
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Primer should be pre applied to one of the parts to be bonded.

Do not mix Primer and Anaerobics directly.

Only suitable for Ultraloc Anaerobics.

Primer should be handled in accordance with flammable handling procedures.

Available in 100ml bottles. P/No ACT05

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**DISCLAIMER**

The data contained within this Technical Data Sheet are furnished for information only and are believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. MOLYTEC AUSTRALIA P/L and its associated companies accept no liability arising out of the use of this information or the products described herein.

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